Q-340

SVE BULLETIN

SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

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QVM BULLETIN: Q-340 DATE: 11 / AUG / 2021

EVAPORATIVE EMISSION SYSTEM, FRESH AIR LINE MOVEMENT DURING VEHICLE UPFIT

REVISION	UPDATE	REVISION DATE
Q-340	INITIAL RELEASE	11 /AUGUST / 2021

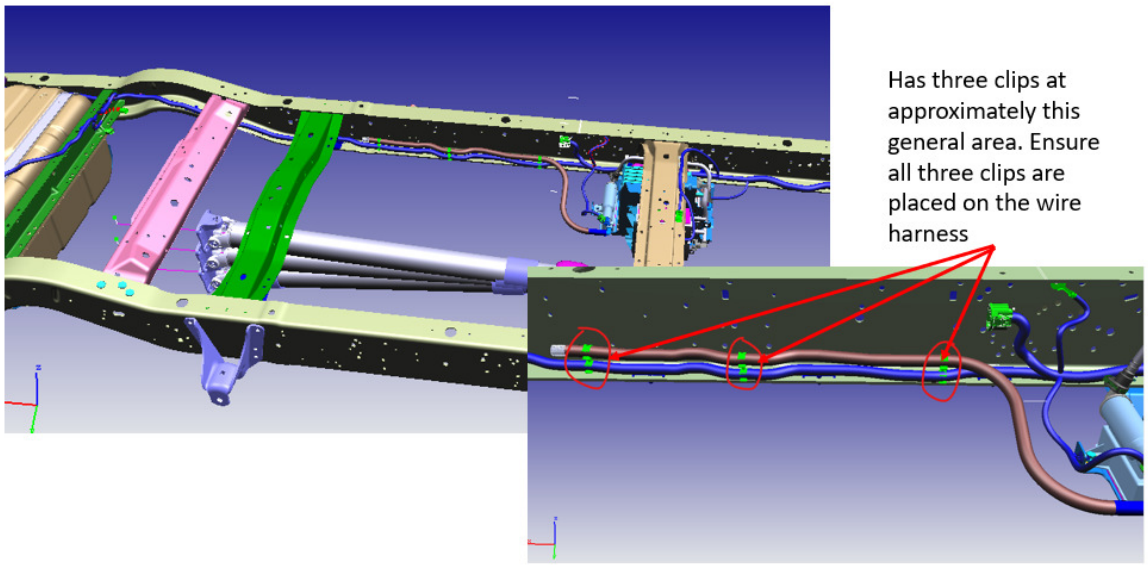
MODEL(S) AFFECTED:

Model year 2021 and later E-Series

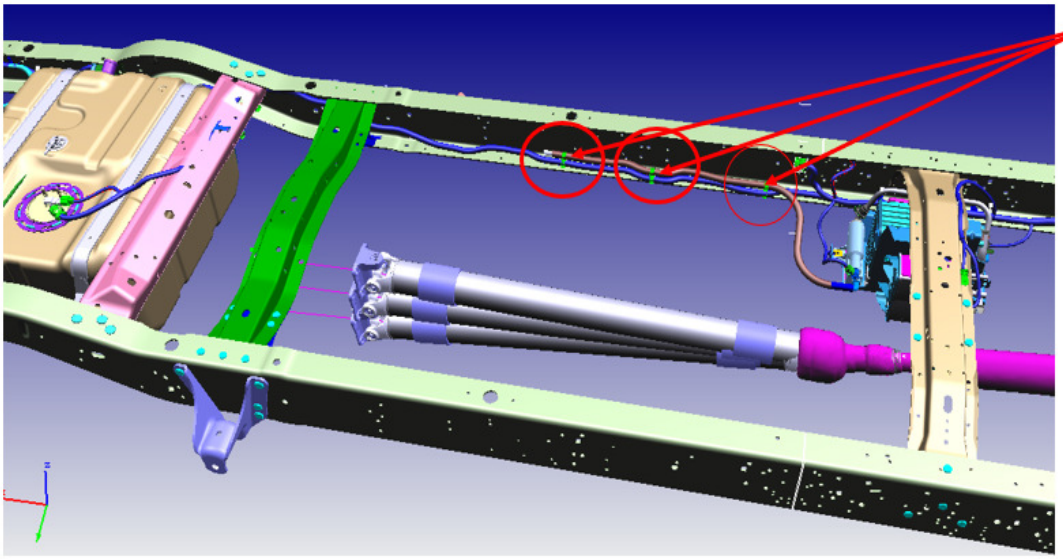
ISSUE / DESCRIPTION:

Warranty reports have been received relating to the fresh air line being contaminated due to improper retention/placement during vehicle upfits. The following diagrams should be used to ensure the proper placement and retention of the Evaporator emission system fresh air line.
While the positions may not be exact, the general location should be close.
Fresh air line should not be hanging off the vehicle near the end.
Clips should not be damaged

Dual Canister (55-gal fuel tank) on 158” wheelbase



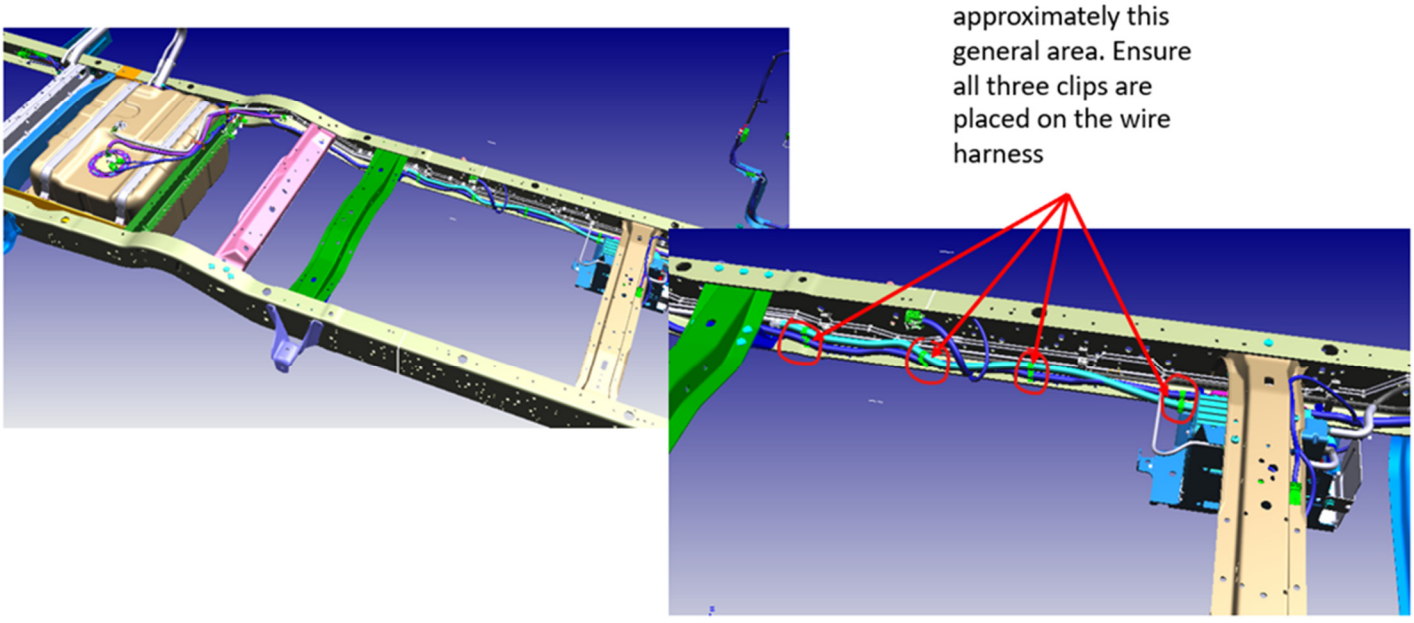
Dual Canister (55-gal fuel tank) on 176” wheelbase



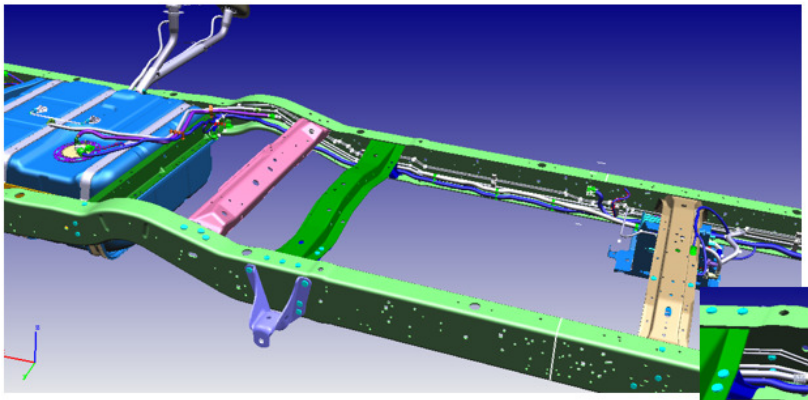
Has three clips at approximately this general area. Ensure all three clips are placed on the wire harness

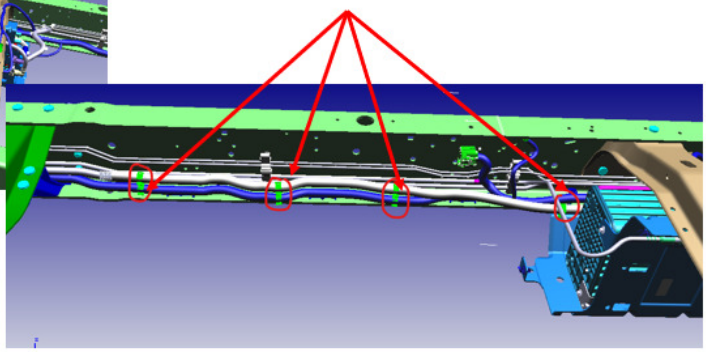
Single Canister (40-gal fuel tank) on 138” wheelbase

Has four clips at approximately this general area. Ensure all three clips are placed on the wire harness



Single Canister (40-gal fuel tank) on 156” wheelbase





Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the Ford Body Builders Advisory Service as shown in the header of this bulletin.